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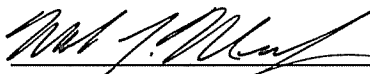
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in the following listed application(s) or patent(s) for which the issue fee has been paid.

<u>Patent No.</u>	<u>Serial No.</u>	<u>Patent Date</u>	<u>US Filing Date</u>	<u>Confirmation No.</u>	<u>Attorney Docket No.</u>
7,466,294 B2	10/786,813	12/16/2008	02/25/2004	5131	0553-0399

Respectfully Submitted,



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(12) **United States Patent**
Yamazaki et al.

(10) **Patent No.:** **US 7,466,294 B2**
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(54) **LIGHT EMITTING DEVICE AND ELECTRIC APPLIANCE**

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G09G 3/32 (2006.01)

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(58) **Field of Classification Search** **345/82, 345/83, 76, 4; 313/509, 501, 506, 113, 503, 313/519, 521**

See application file for complete search history.

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(57) **ABSTRACT**

When materials of a cathode and an anode are transparent and a substrate with transparency is used for a substrate and a sealing substrate, luminescence from a layer including an organic compound can simultaneously perform two ways of display: luminescence passing a cathode and luminescence transmitted in an anode. However, interference effect by an optical distance difference results in difference in optical characteristics (such as a color tone) between luminescence from a top surface and luminescence from a bottom surface. According to the present invention, a light-emitting device having luminescence from a top surface and luminescence from a bottom surface provides both luminescence to a top surface and luminescence to a bottom surface with an image display having a uniform color tone and of high quality by regulating a film thickness of a transparent conductive film disposed on a cathode side and a film thickness of a cathode.

27 Claims, 7 Drawing Sheets

